

Christoph Deil, Product owner HProduce Predict, HeidelbergCement Sep 24, 2021 – Big data barbecue, Mannheim



PyData to build our future

HEIDELBERGCEMENT





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HeidelbergCement

Founded 1874 in Heidelberg

Now 50+ countries and 150 cement plants

3 main business lines and products

- Cement
- Ready-mix concrete and asphalt
- Aggregates (sand and gravel)

Where we are







Cement

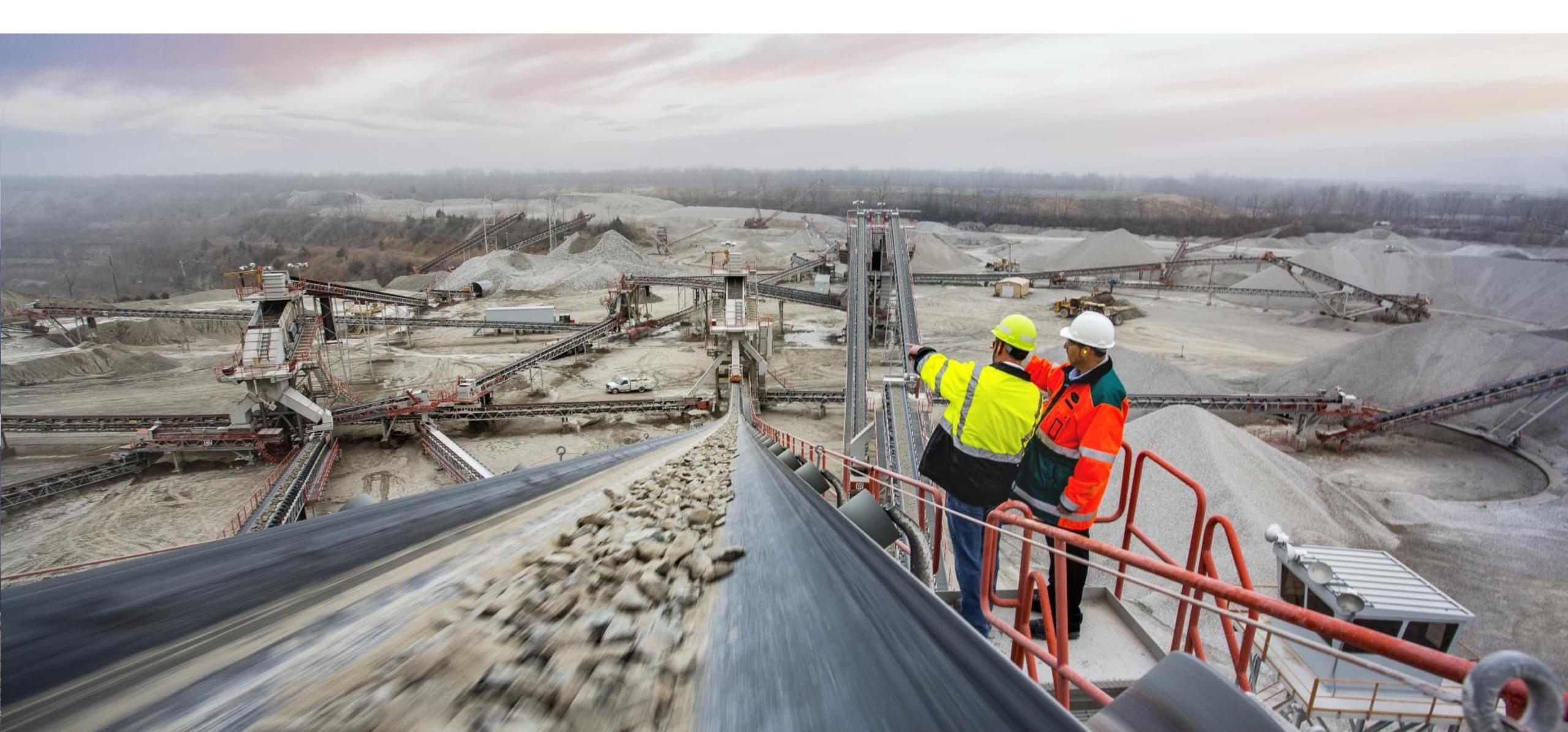
Cement plants are big, always near a limestone quarry, typically a few decades until CapEx return on invest.



Ready-mix concrete and asphalt

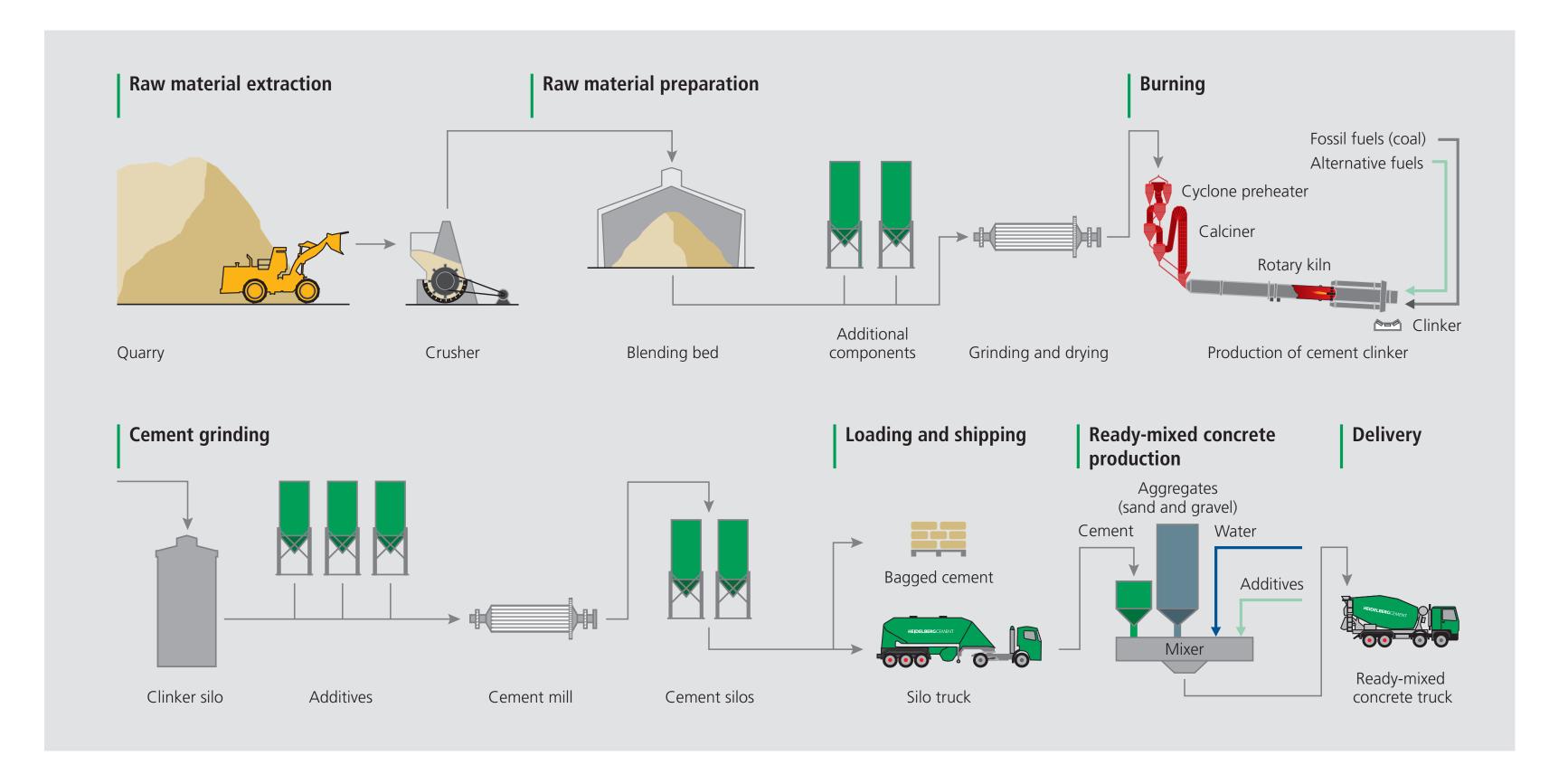






Aggregates

Cement production 101



Turn big rocks into small rocks, then make big rocks again. Clinker! Then turn those big rocks into small rocks again. Cement! Then add water, sand & gravel to make rocks again. Concrete!





Is this the Big Rock BBQ?



HeidelbergCement – Sustainability

Cement production is very resource intensive: raw materials, energy, fuels, shipping

8% CO2 worldwide from cement industry

Ambitious commitments 2025 & 2030 Carbon neutral concrete by 2050



New Chief Sustainability Officer



HeidelbergCement – Digitalisation

HConnect



End-to-end experience for our customers

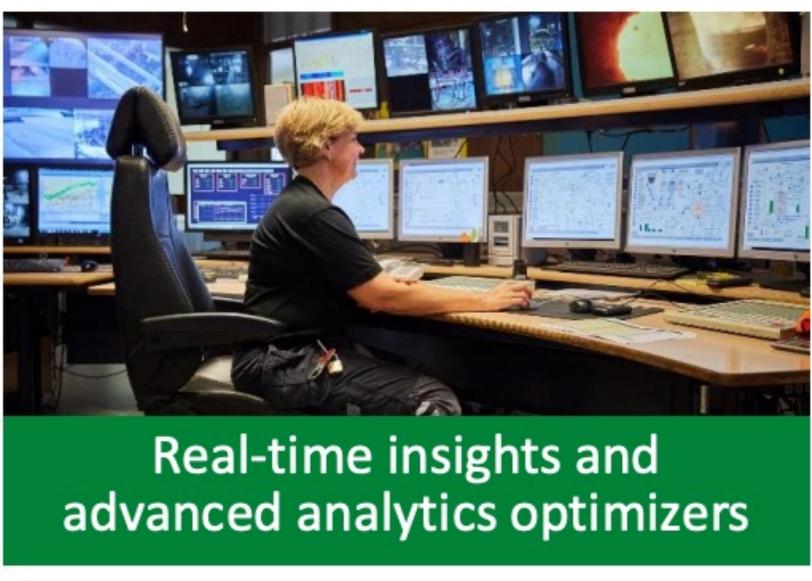
Our 2025 Target



Dennis Lentz

New Chief Digital Officer

HProduce



- All sites consuming HProduce product suite

– 50% of operational excellence savings digitally supported



Enter data science and PyData We are developing tools to help our cement plants improve product quality and cost and reduce CO2, energy, fuels



Data science #1 – Optimal production planning

Variable energy price in Germany and other countries. Buy **electricity price forecast** for the next days.

Sales forecast for each cement type Use HCrystal Ball – uniform interface for many Python time series forecasting libs



Silo stock levels – work on cloud connection for process data

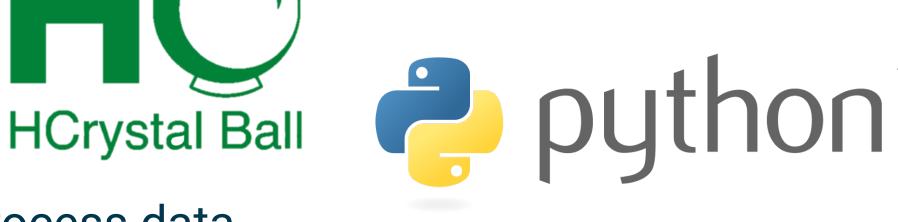
Optimised Discrete cement mill production plan For every hour in next days, which mill should produce which cement type to minimise energy cost and not run out of stock



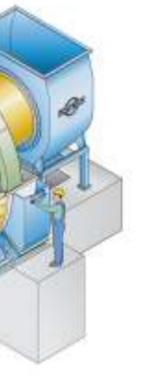
Google OR-Tools



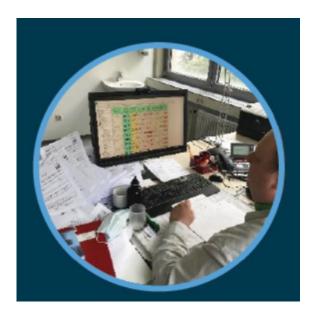




GUROBI OPTIMIZATION



Data science #2 - Cement strength prediction



Leon Quality Manager

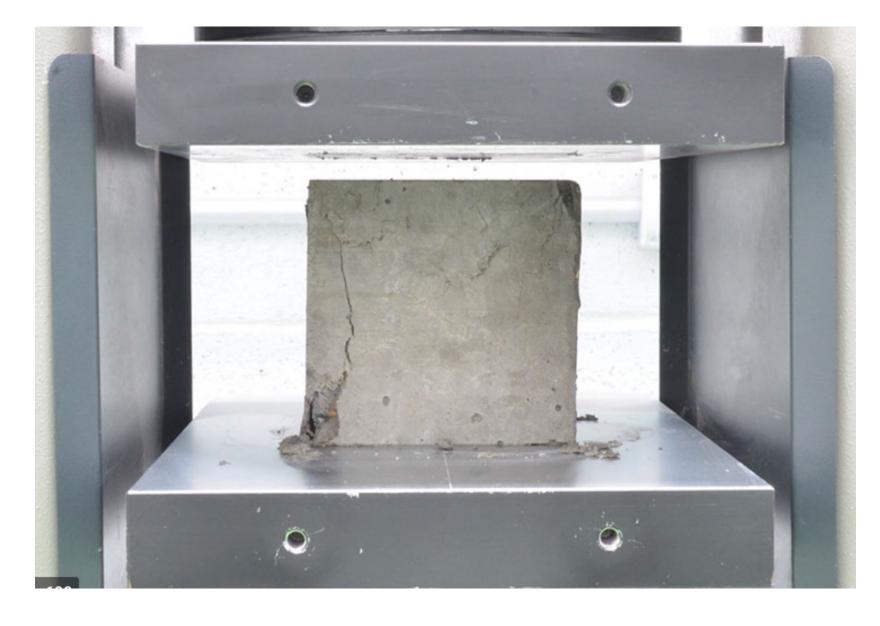
"Help me produce optimal quality cement"

Cement production continuously running.

Measure compressive strength after 2, 7, 28 days

Predict strength using lab data measured 1 hour after production (composition, fineness, ...)

Train regression and time series models on historic data using scikit-learn.



Product mix

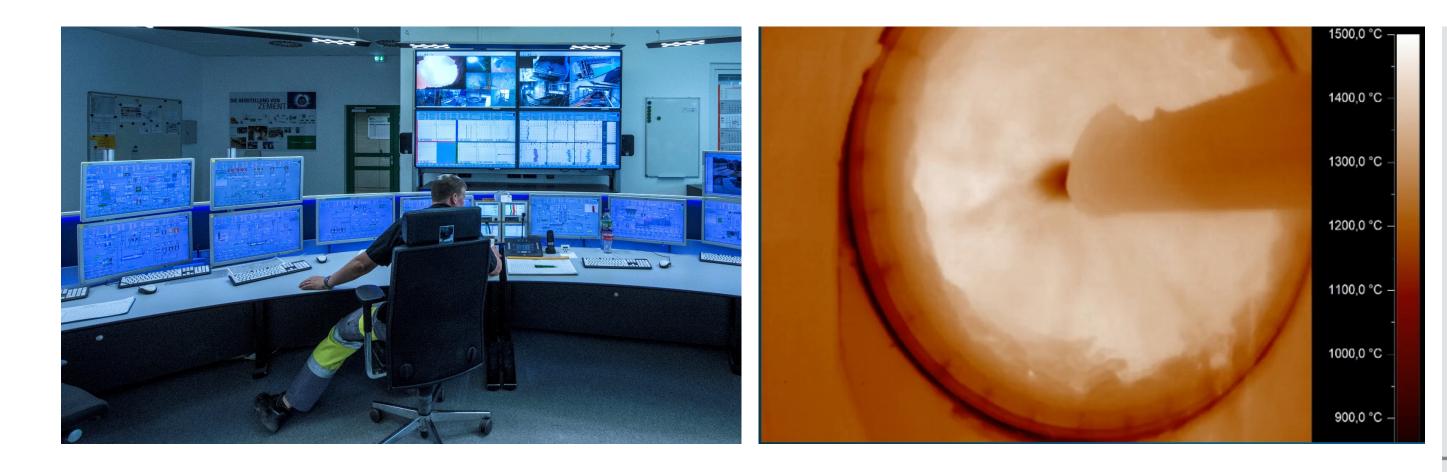


Clinker incorporation: 2019 until 2030: 75% to 70%

-5% pts

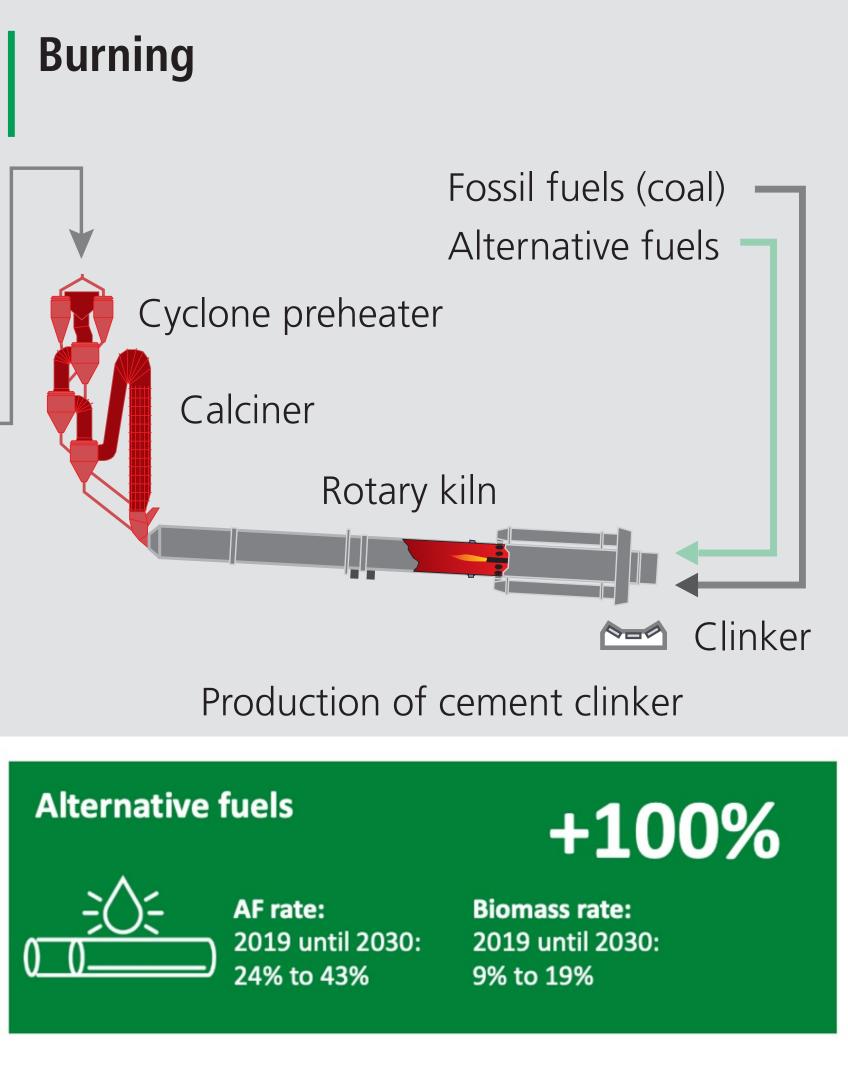


Data science #3 – Clinker free lime prediction



Cement kiln continuously running, need to adjust feed and flame to counteract changes in raw materials and fuels and process parameters.

Starting now on data-driven or possibly hybrid process + data science model, using process sensor and lab data





Thank you for wonderful open source tools

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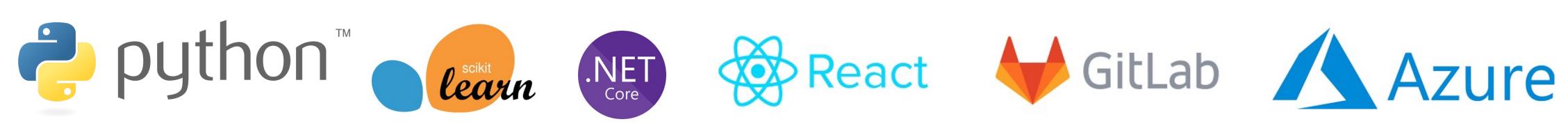
MATERIAL TO BUILD OUR FUTURE







Data scientists, data engineers, software developers https://www.heidelbergcement.com/en/job-offers Hope to see you there soon for a PyData meetup



We're hiring!











